

# LINEAR ELECTRIC ACTUATORS AVF234S and AVM234S

#### DESCRIPTION

The AVM234S / AVF234S valve actuators offer automatic adaptation to the stroke of the valve, precision activation and high energy efficiency with minimal operating noise.

Ideal for use with any DSH series direct steam injection humidifier and in TDS (Total Dissolved Solids) control systems VCP blowdown valves.

In case of power failure/interruption, the AVF234S actuator runs, spring driven, into its respective fail-safe position (thrust rod extended). In modulating duty, the end position seating is made via limit switches.

#### MAIN FEATURES

IP 66 protection.

Automatic detection of control signal with LED indications.

Adjustable characteristic curve (linear, quadratic and equalpercentage) and running time via DIP switch.

Automatic adaptation to valve stroke.

Manual operation with disengagement of the actuator motor.

Mechanical stroke indication.

Spring-return feature (AVF234S).

Switching input (2-point or 3-point-step control) or analog input (0...10 V or 4...20 mA).

**OPTIONS AND** 

ACCESSORIES: Split-range unit for adjusting sequences.

230 V AC and 100 V AC power supply modules.

Auxiliary change over contacts.

Potentiometers, e.g. for 3-point-step in closed

loop.

Adapters for high temperature conditions.

USE: Actuation of V series Trol control valves, or

others on request.

**AVAILABLE** 

MODELS: AVM234S.

AVF234S - Fail-safe with spring-return.





# **TECHNICAL DATA**

ACTUATOR MODEL	AVM234S	AVF234S				
Power supply	230 V 50/60 Hz / 110 V 50/60 Hz / 24 V 50/60 Hz / 24 V DC					
Power consumption a)	10 W (20 VA) for 24 V 50/60 Hz and 24 V DC; 13 W (28 VA) for 230 V 50/60 Hz					
Running time of motor mm/min (mm/s)	10 (0,17), 15 (0,25), 30 (0,50)					
Running time of spring b)	-	1530 s				
Actuating power	2,5 kN	2 kN				
Response time for 3-point-step	200 ms					
Number of spring returns	-	>40,000				
Actuator stroke	049 mm	040 mm				
Housing material	Fire-retardant plastic					

a) Choose transformer for this value, otherwise malfunctions may occur.

b) Return time equates to stroke of 14...40 mm and does not depend on set running time.

POSITIONER						
Control signal 1	010 V, Ri=100 kΩ					
Control signal 2	420 mA, Ri=50 Ω					
Positional feedback 0-10V	010 V; load > 2,5 kΩ					
Starting point U0	0 V or 10 V					
Control span ΔU	10 V					
Switching range Xsh	300 mV					

AMBIENT CONDITIONS					
Admissible ambient temperature -1055 °C					
Admissible ambient humidity	< 95% rh, no condensation				
Temperature of medium c)	Max. 130 °C (180 °C or 200 °C with accessories)				

c) Adaptor needed for higher temperatures (180 °C or 200 °C) (see accessories and options).

STANDARDS AND DIRECTIVES					
Type of protection	IP66 (EN 60529)				
Protection class	III (IEC 60730)				
EMC Directive 2014/30/EU d)	EN 61000-6-2, EN 61000-6-4				
Low-voltage directive 2014/35/EU	EN 60730-1, EN 60730-2-14				
Over-voltage categories	III				
Degree of contamination	III				

d) EN 61000-6-2: HF immunity, limitation of feedback signal between 80 MHz and 1000 MHz criterion B, otherwise criterion A.

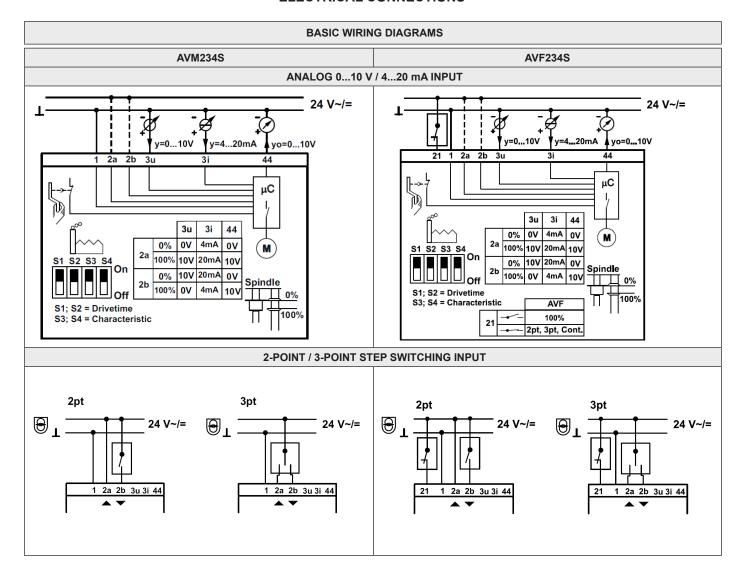


#### **OPTIONS AND ACCESSORIES**

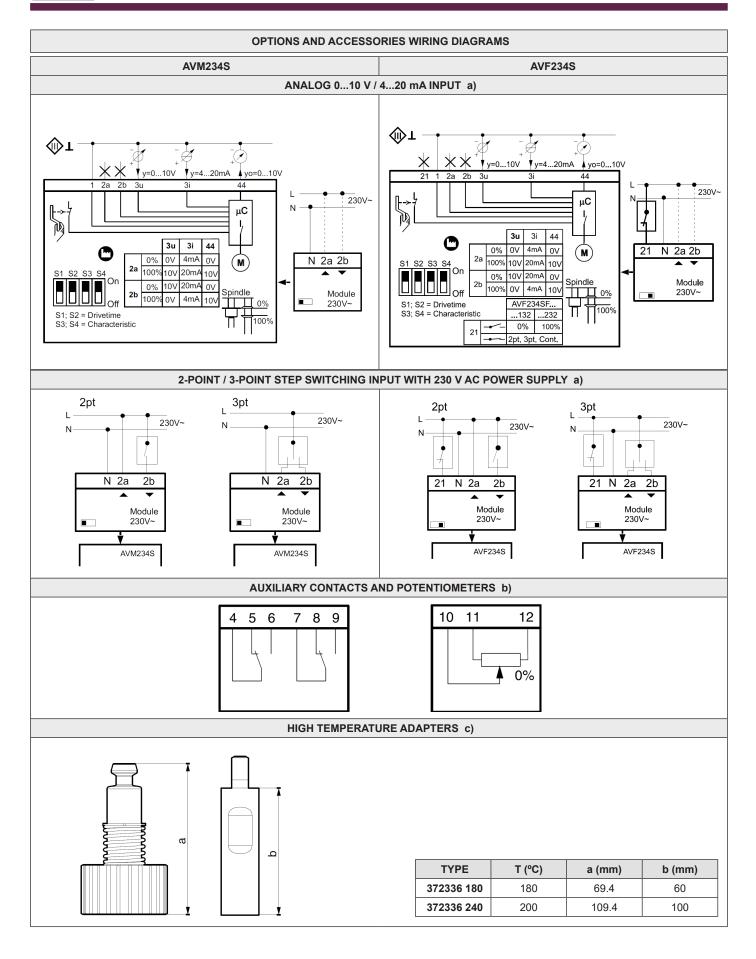
OPTIONS AND ACCESSORIES					
Split-range unit for adjusting sequences, fitted in separate junction box					
Module for 2-point/3-point and analogue activation; additional power 2 VA; 230 V AC ± 15% supply voltage					
Module for 2-point/3-point and analogue activation; additional power 2 VA; 100 V AC ± 15% supply voltage	372332 002				
Aux. change-over contacts 12250 V ac; Infinitely variable, min. 100 mA and 12 V permissible load 6(2) a)	372333 001				
Aux. change-over contacts 12250 V ac; Gold plated, from 1 mA, to max. 30 V, wider range 3(1) a)					
Potentiometer 2 kΩ 1 W 24 V					
Potentiometer 130 Ω 1 W 24 V	372334 002				
Potentiometer 1 kΩ 1 W 24 V	372334 006				
Adapter required when the temperature of the medium is 130180 °C	372336 180				
Adapter required when the temperature of the medium is 180240 °C	372336 240				

a) Two contacts each.

# **ELECTRICAL CONNECTIONS**





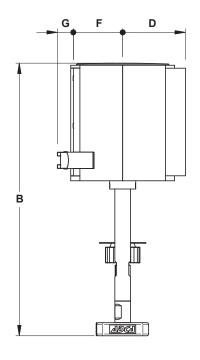


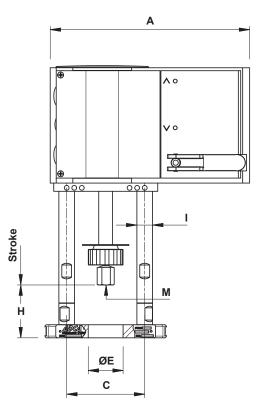


# **OPTIONS AND ACCESSORIES WIRING DIAGRAMS** AVM234S AVF234S SPLIT RANGE UNIT d) 24V~ 0...10 V 33 3u 2a MM 01/02/LS 03 A/B AVM AVF

- a) Using accessory type 372332 001. Same connections apply for the 100 V AC modules (type 372332 002). b) Accessories type 372333 001, 372333 002, 372334 001, 372334 002 and 372334 006. c) Accessories type 372336 180 and 372336 240.

- d) Accessory type 313529 001.

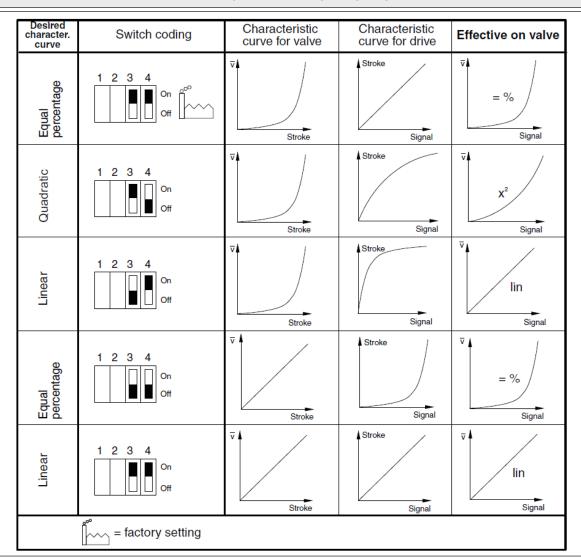




DIMENSIONS (mm)											
MODEL	Α	В	С	D	ØE	F	G	н	I	М	WEIGHT (kg)
AVM234S AVF234S	230	314	90	72	40	57	18	37	18	M10	4,1



# TYPE OF CHARACTERISTIC CURVES



### MOTOR RUNNING TIME SELECTION GUIDE

	Run time per mm	Switch coding	Run time for 14 mm stroke	Run time for 20 mm stroke	Run time for 40 mm stroke			
	2s	1 2 3 4 On Off	28s ± 1	40s ± 1	80s ± 4			
	<b>4</b> s	1 2 3 4 On Off	56s ± 2	80s ± 4	160s ± 4			
	6s	1 2 3 4	84s ± 4	120s ± 4	240s ± 8			
		On Off						
	= factory setting							